# WORTH OUR WEIGHT IN SPEED

SIP

13



# **OUR WEIGHT IN SPEED**









## CASEY LYTLE Race Team Coordinator KTM Motorsports, Inc.

"Mettecs unmatched quality and service is why the KTM Factory AMA Supercross and Outdoor Motocross team uses Mettec titanium fasteners."

## GLENN MARTIN Team Manager Nine Racing

"Mettec, high quality and service, also is USA made; it's the best Ti product on the market which is what a winning team needs."

# **GARY A. MOYLE**<sup>2 Time World Champion, 2 time Canadian Champion 2010-11 TLR Cup series Champion. Pro 440 ice Oval Racer</sup>

"When the quality and strength of one spindle bolt on my race sleds could mean the difference of me winning a race or crashing into a wall – you can only go with the best. Materials matter and so does quality control and that's why I only use Mettec for all my titanium bolt needs."

# GIACOMO GARIBOLDI Team Manager Gariboldi Racing, Italy

"For our team, <mark>Mettec has been the titanium preference</mark> for the last few years in the MX GP World Championship."

# MICHAEL LEWIS Parts Manager Tony Stewart Racing

"At TSR our job is to win races and championships and this is why we choose Mettec titanium fasteners. Mettec Fasteners are second to none in strength, durability, and quality. And they are made in the USA!"

# **INDEX**

Mettec and

Recomme

Inch Size F

Inch Size I

Sprint Car

Meteric Si



Meteric Si



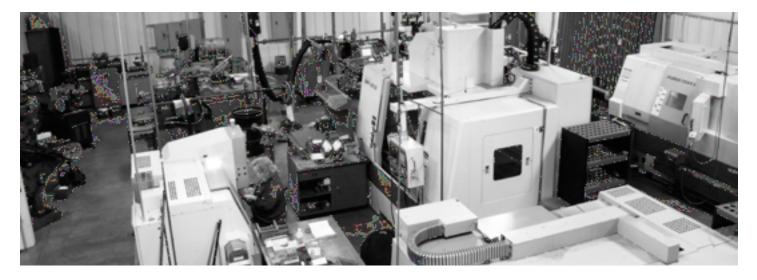
PHONE 775-246-8200 · FAX 775-246-8220 · WWW.METTEC.COM

d Our Products	3
nded Torque Spec's for Titanium Fasteners	4
Fasteners	5
Nuts & Washers	8
& Midget Fasteners	10
ze Fasteners	19
ze Nuts & Washers	24

Page



### **METTEC AND OUR PRODUCTS**



#### **Mission Statement**

Mettec's mission is to produce light weight components and parts from metallurgically complex alloys. We bring sophisticated processes and treatments into ordinary use. Our primary focus has been TITANIUM ALLOYS, however we also manufacture parts from Aluminum, Chrome-Moly and more exotic steels like 300M.

### **Titanium Bolt Information**

All of our bolts are made with aircraft grade Titanium Alloy. One of the outstanding benefits of Mettec bolts is that we forge the heads for superior strength. The threads are then rolled to produce greater fatigue strength and reduce galling.

Our bolts exceed minimum Ultimate Tensile Strength (UTS) of 120,000 psi. Mettec can also make titanium bolts that exceed 160,000 psi in Ultimate Tensile Strength. Mettec bolts conform to both DIN and ASTM specifications. Titanium bolts can replace both grade 5 and grade 8 steel bolts which have minimum UTS requirements of 120,000 psi and 150,000 psi respectively. Metric bolts with an 8.8 rating can always be replaced with titanium while bolts with a 10.9 rating can sometimes be replaced with titanium depending on intended use.

### **Warranty Disclaimer**

All Mettec products are warranteed to be free from defects in material and workmanship. It is the responsibility of the purchaser to inspect all goods carefully before use. Use and application of the goods rests solely with the user. Any returns are to be made before the product is used. Credit, repair, or replacement of goods is predicated upon factory inspection of the goods in question.

Due to the nature of high performance applications, the goods in this catalog are sold without any express or implied warranty of merchantability or fitness for a particular purpose. Mettec shall not, under any circumstances, be liable for any special, consequential or incidental damages, including, but not limited to, loss of profit or revenue, loss of life, property, or equipment, cost of purchased or replacement goods, or claims of customers of the purchaser, which may arise and/or result from the sale, use or installation of these goods.



### **RECOMMENDED TOROUE SPEC'S FOR TITANIUM FASTENERS**

### **TORQUE ACCURACY ON FASTENERS**

Screw threads appear to be a simple concept yet much confusion and inconsistency exists regarding torque values. The mechanics of the screw thread are actually very complex and have numerous interacting variables. Sliding friction is affected by materials (like steel, aluminum, or titanium), surface roughness, bearing area, material hardness, lubrication, and so on.

### **ACCURACY: TIGHTENING IS NOT AN ACCURATE SCIENCE**

Look at the preloading accuracy published in the "Machinery's Handbook, 25th Edition, page 104".

METHOD	ACCURACY
By Feel	+/- 35%"
Torque Wrench	+/- 25%
Turn-of-nut	+/- 15%
Preload Washers	+/- 10%
Bolt Elongation	+/- 3%
Strain Gages	+/- 1%

#### **TORQUE LIMITS FOR BOLTS IN TENSION**

Use torque values specified by your equipment manufacturer when available. For titanium fasteners the torque values are listed below. We recommend anti-seize or moly paste be applied to the threads. If you have a specified torque value outside the Mettec range give us a call so that we may be able to understand more clearly your application and provide specific solutions, if they exists, for the use of titanium in your assembly.

The importance of correct application cannot be over-emphasized. Undertorque can result in unnecessary wear of nuts and bolts, or the parts they hold together. When insufficient pressures are applied, uneven loads will be transmitted throughout the assembly which may result in excessive wear or premature failure due to fatigue. Overtorque can be equally damaging because of failure of the bolt or nut from overstressing the thread areas. (For bolts in shear reduce the values shown below by 30-40%.

#### **Torque for Clean Dry Threads**

Bolt Size	Torque Min.	Torque Max.
10-32	2 ft lbs	3 ft lbs
1⁄4-20	3 ft lbs	4 ft lbs
1⁄4-28	7 ft lbs	8 ft lbs
5/16-18	7 ft lbs	8 ft lbs
5/16-24	10 ft lbs	12 ft lbs
3/8-16	13 ft lbs	15 ft lbs
3/8-24	17 ft lbs	21 ft lbs
7/16-14	20 ft lbs	21 ft lbs
7/16-20	43 ft lbs	53 ft lbs
1⁄2-13	33 ft lbs	40 ft lbs
1⁄2-20	64 ft lbs	79 ft lbs
Torque for Cle	an Dry Threads	
Bolt Size	Torque Min.	Torque Max.
M6-1.00	7 ft lbs	8 ft lbs
M8-1.25	10 ft lbs	12 ft lbs
M10-1.25	17 ft lbs	21 ft lbs

### **Anti-Seize For Titanium Bolts**

43 ft lbs

Moly Paste

M12-1.75

Mettec recommends the use of Mol	lybdenum Disulphide Paste. Mettec has
titanium threads. Mettec has estab	lished that Moly Paste is far superior to
based greases only have around 2%	% molybdenum content. Mettec's Moly P
Description	Part Number
Moly Paste	MOLY.50Z

53 ft lbs



Torque Bolt Size	Torque Min.	Torque Max.
10-32	2 ft lbs	2 ft lbs
1⁄4-20	3 ft lbs	4 ft lbs
1⁄4-28	6 ft lbs	8 ft lbs
5/16-18	6 ft lbs	7 ft lbs
5/16-24	9 ft lbs	11 ft lbs
3/8-16	12 ft lbs	12 ft lbs
3/8-24	15 ft lbs	19 ft lbs
7/16-14	18 ft lbs	19 ft lbs
7/16-20	39 ft lbs	47 ft lbs
1⁄2-13	30 ft lbs	36 ft lbs
1⁄2-20	58 ft lbs	71 ft lbs
Torque for Lubric	ated Threads	
Torque Bolt Size	Torque Min.	Torque Max.
M6-1.00	6 ft lbs	8 ft lbs
M8-1.25	9 ft lbs	11 ft lbs
M10-1.25	15 ft lbs	19 ft lbs
M12-1.75	39 ft Ibs	47 ft lbs

found that Moly Paste reduces galling and seizing of aluminum and copper based antiseizes. Most Moly Paste has a whopping 40% molybdenum content.



### AMERICAN INCH THREAD FINE THREAD (UNF) BOLTS



All of our bolts are made with aircraft grade Titanium Alloy. One of the outstanding benefits of Mettec bolts is that we forge the heads for superior strength. The threads are then rolled to produce greater fatigue strength and reduce galling. Use good quality nuts on titanium bolts. Mettec recommends AN or MS nuts on titanium bolts. Look at page 8 for a listing of AN and MS nuts. Mettec also has Moly-Paste in 1/2 oz containers to apply to threads.

~ .				<i>.</i> .	
Dia.		Lng.	Head Style	Grip	Thread Length
10-32	Х	1 1/2	Hex	1 1/8	3/8
	1 1				
Dia.		Lng.	Head Style	Grip	Thread Length
1/4-28	Х	1/2"	Hex	0	1/2"
1/4-28	Х	5/8"	Hex	0	5/8"
1/4-28	Х	3/4"	Hex	1/8"	5/8"
1/4-28	Х	7/8"	Hex	1/4"	5/8"
1/4-28	Х	1"	Hex	3/8"	5/8"
1/4-28	Х	1 1/8"	Hex	1/2"	5/8"
1/4-28	Х	1 1/4"	Hex	5/8"	5/8"
1/4-28	Х	1 3/8"	Hex	3/4"	5/8"
1/4-28	Х	1 1/2"	Hex	7/8"	5/8"
1/4-28	Х	1 5/8"	Hex	1"	5/8"
1/4-28	Х	1 3/4"	Hex	1 1/8"	5/8"
1/4-28	X	1 7/8"	Hex	1 1/4"	5/8"
1/4-28	X	2"	Hex	1 3/8"	5/8"
1/4-28	X	2 1/4"	Hex	1 5/8"	5/8"
1/4-28	X	2 1/4	Hex	1 7/8"	5/8"
		3"			
1/4-28	X		Hex	2 3/8"	5/8"
1/4-28	Х	3 1/2"	Hex	2 7/8"	5/8"
Dia.		Lng.	Head Style	Grip	Thread Length
1/4-28	Х	1/2"	TSHCS	0	1/2"
1/4-28	Х	5/8"	TSHCS	0	5/8"
1/4-28	Х	3/4"	TSHCS	1/8"	5/8"
1/4-28 1/4-28	X X	1" 1 1/2"	TSHCS TSHCS	3/8" 3/8"	5/8" 1 1/8"
1/4-28	X	2"	TSHCS	3/0 1"	1"
1/4-28	X	2 1/2"	TSHCS	1 1/2"	1"
1/4-28	Х	3"	TSHCS	2"	1"
1/4-28	Х	3 1/2"	TSHCS	2 1/2"	1"
Dia		1.0.0	Llag of Chulo	Crim	Thussel Loweth
Dia.	v	Lng.	Head Style	Grip	Thread Length
5/16-24	Х	1/2"	Hex	0	1/2"
5/16-24	Х	3/4"	Hex	1/8"	5/8"
5/16-24	Х	7/8"	Hex	1/4"	5/8"
5/16-24		15/16"	Hex	3/16"	3/4"
5/16-24	Х	1"	Hex	1/4"	3/4"
5/16-24	Х	1 1/8"	Hex	3/8"	3/4"
5/16-24	Х	1 1/4"	Hex	1/2"	3/4"
5/16-24	Х	1 3/8"	Hex	5/8"	3/4"
5/16-24	Х	1 1/2"	Hex	3/4"	3/4"
5/16-24	Х	1 3/4"	Hex	1"	3/4"
5/16-24	Х	2"	Hex	1 1/4"	3/4"
5/16-24	Х	2 1/4"	Hex	1 1/2"	3/4"
5/16-24	Х	2 1/2"	Hex	1 3/4"	3/4"
5/16-24	Х	2 3/4"	Hex	2"	3/4"
			-		I

5/16-24	Х	3"	Hex	2 1/4"	3/4"
5/16-24	Х	3 1/4	Hex	2 1/2	3/4"
5/16-24	Х	3 1/2"	Hex	2 3/4"	3/4"
5/16-24	Х	3 3/4	Hex	3"	3/4"
5/16-24	Х	5"	Hex	4 1/4"	3/4"
5/16-24	Х	10"	Hex	9 1/8"	7/8"
Dia.		Lng.	Head Style	Grip	Thread Length
3/8-24	Х	5/8"	Hex	0	5/8"
3/8-24	Х	3/4"	Hex	1/8"	5/8"
3/8-24	Х	7/8"	Hex	1/4"	5/8"
3/8-24	Х	1"	Hex	1/4"	3/4"
3/8-24	Х	1 1/8"	Hex	3/8"	3/4"
3/8-24	Х	1 1/4"	Hex	1/2"	3/4"
3/8-24	Х	1 3/8"	Hex	5/8"	3/4"
3/8-24	Х	1 1/2"	Hex	1/2"	1"
3/8-24	Х	1 5/8"	Hex	5/8"	1"
3/8-24	Х	1 3/4"	Hex	3/4"	1"
3/8-24	Х	1 7/8"	Hex	7/8"	1"
3/8-24	Х	2"	Hex	1"	1"
3/8-24	Х	2 1/4"	Hex	1 1/4"	1"
3/8-24	Х	2 1/2"	Hex	1 1/2"	1"
3/8-24	Х	2 3/4"	Hex	1 3/4"	1"
3/8-24	Х	3"	Hex	2 "	1"
3/8-24	Х	3 1/4"	Hex	2 1/4"	1"
3/8-24	Х	3 1/2"	Hex	2 1/2"	1"
3/8-24	Х	3 3/4"	Hex	2 3/4"	1"
3/8-24	Х	4"	Hex	3"	1"
3/8-24	Х	5"	Hex	4"	1"
3/8-24	Х	7 1/2"	Hex	6 3/4"	3/4"
3/8-24	Х	10"	Hex	9 1/4"	3/4"
0/0 21	~	10	nex	0 17 1	0,1
Dia.		Lng.	Head Style	Grip	Thread Length
7/16-20	Х	3/4"	Hex	1/8"	5/8"
7/16-20	Х	7/8"	Hex	1/4"	5/8"
7/16-20	Х	1"	Hex	1/8"	7/8"
7/16-20	Х	1 1/8"	Hex	1/4"	7/8"
7/16-20	Х	1 1/4"	Hex	3/8"	7/8"
7/16-20	X	1 3/8"	Hex	1/2"	7/8"
7/16-20	Х	1 1/2"	Hex	5/8"	7/8"
7/16-20	Х	1 5/8"	Hex	3/4"	7/8"
				. I	

### AMERICAN INCH THREAD FINE THREAD (UNC) BOLTS

7/16-20	Х	1 7/8"	Hex	3/4"	1 1/8"
7/16-20	Х	2"	Hex	7/8"	1 1/8"
7/16-20	Х	2 1/4"	Hex	1 1/8"	1 1/8"
7/16-20	Х	2 1/2"	Hex	1 3/8"	1 1/8"
7/16-20	Х	2 3/4"	Hex	1 5/8"	1 1/8"
7/16-20	Х	3"	Hex	1 7/8"	1 1/8"
7/16-20	X	3 1/2"	Hex	2 3/8"	1 1/8"
7/16-20	X	4"	Hex	2 7/8"	1 1/8"
7/16-20	X	4 1/2"	Hex	3 3/8"	1 1/8"
7/16-20	X	5"	Hex	3 7/8"	1 1/8"
7/16-20	Λ X	5 1/2"	Hex	4 3/8"	1 1/8"
	Λ X	6"			1 1/8"
7/16-20	-		Hex	4 7/8"	
7/16-20	Х	6 1/2"	Hex	5 3/8"	1 1/8"
7/16-20	Х	12"	Hex	11"	1"
D:-		1	Line of Crivit	Crim	Thursday
Dia.	v	Lng.	Head Style	Grip	Thread Length
1/2-20	Х	1"	Hex	1/8"	7/8"
1/2-20	Х	1 1/8"	Hex	1/4"	7/8"
1/2-20	Х	1 1/4"	Hex	1/4"	1"
1/2-20	Х	1 3/8"	Hex	3/8"	1"
1/2-20	Х	1 1/2"	Hex	1/2"	1"
1/2-20	Х	1 5/8"	Hex	3/8"	1 1/4"
1/2-20	Х	1 3/4"	Hex	1/2"	1 1/4"
1/2-20	Х	1 7/8"	Hex	5/8"	1 1/4"
1/2-20	Х	2"	Hex	3/4"	1 1/4"
1/2-20	Х	2 1/4"	Hex	1"	1 1/4"
1/2-20	Х	2 1/2"	Hex	1 1/4"	1 1/4"
1/2-20	Х	2 3/4"	Hex	1 1/2"	1 1/4"
1/2-20	Х	3"	Hex	1 3/4"	1 1/4"
1/2-20	Х	3 1/4"	Hex	2"	1 1/4"
1/2-20	Х	3 1/2"	Hex	2 1/4"	1 1/4"
1/2-20	Х	3 3/4"	Hex	2 1/2"	1 1/4"
1/2-20	Х	4"	Hex	2 3/4"	1 1/4"
1/2-20	Х	4 1/2"	Hex	3 1/4"	1 1/4"
1/2-20	Х	5"	Hex	3 3/4"	1 1/4"
1/2-20	X	5 1/2"	Hex	4 1/4"	1 1/4"
1/2-20	Х	6"	Hex	4 3/4"	1 1/4"
1/2-20	Х	7"	Hex	5 3/4"	1 1/4"
		•		0 0/ 1	, .
Dia.		Lng.	Head Style	Grip	Thread Length
1/2-20	Х	1"	Flush Head	1/4"	3/4"
1/2-20	Х	2"	Flush Head	5/8"	1 3/8"
===	-				
Dia.		Lng.	Head Style	Grip	Thread Length
5/8-18	Х	4"	Hex	2 5/8"	1 3/8"
5/8-18	X	4 1/2"	Hex	3 1/8"	1 3/8"
5/8-18	Λ X	4 1/2 5"		3 5/8"	1 3/8"
0/0-10	٨	J	Hex	3 3/8	I 3/ð

Head Cap Screw (TSHCS) PAGE 5

Tapered Socket

12pt.Star Head (12pt Star)

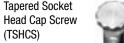
12pt Flanged Head (12pt Flanged)

(HF)

PHONE 775-246-8200 · FAX 775-246-8220 · WWW.METTEC.COM

Hex Head Hex Flanged Head

**Tapered Socket** (TSHCS)





### American Inch Thread Course Thread (UNC) **Bolts**

Unified Coarse threads are used extensively in lower strength materials like cast iron and cast aluminum. The male root or minor diameter is smaller on UNC threads than on UNF threads; therefore, load capacity is less on UNC threaded bolt.

Dia.		Lng.	Head Style	Grip	Thread Length	
1/4-20	х	1/2"	Hex	0	1/2"	
1/4-20	Х	5/8"	Hex	1/8"	1/2"	
1/4-20	Х	3/4"	Hex	1/8"	5/8"	
1/4-20	Х	7/8"	Hex	1/4"	5/8"	
1/4-20	Х	1"	Hex	1/8	7/8"	
1/4-20	Х	1 1/4"	Hex	1/4"	1"	
1/4-20	Х	1 1/2"	Hex	7/8"	5/8"	
1/4-20	Х	2"	Hex	1 3/8"	5/8"	
1/4-20	Х	2 1/4"	Hex	1 5/8"	5/8"	
1/4-20	Х	2 1/2"	Hex	1 7/8"	5/8"	
					·	
Dia.		Lng.	Head Style	Grip	Thread Length	
1/4-20	Х	1/2"	TSHCS	0	1/2"	
1/4-20	Х	5/8"	TSHCS	0	5/8"	
1/4-20	Х	3/4"	TSHCS	1/8"	5/8"	
1/4-20	Х	7/8"	TSHCS	1/8"	11/16"	
1/4-20	Х	1"	TSHCS	1/8"	7/8"	
1/4-20	Х	1 1/4"	TSHCS	1/8"	1 1/8"	
1/4-20	Х	1 1/2"	TSHCS	3/8"	1 1/8"	
1/4-20	Х	1 3/4"	TSHCS	5/8"	1 1/8"	
1/4-20	Х	2"	TSHCS	1 1/8"	7/8"	
1/4-20	Х	2 1/4"	TSHCS	1 1/8"	1 1/8"	
1/4-20	Х	2 1/2"	TSHCS	1 1/8"	1 1/8"	
Dia.		Lng.	Head Style	Grip	Thread Length	
5/16-18	Х	1/2"	Hex	0"	1/2"	
5/16-18	Х	3/4"	Hex	1/8"	5/8"	
5/16-18	Х	7/8"	Hex	1/8"	3/4"	
5/16-18	Х	1"	Hex	1/4"	3/4"	
5/16-18	Х	1 1/8"	Hex	1/4"	7/8"	
5/16-18	Х	1 1/4"	Hex	1/2"	3/4"	
5/16-18	Х	1 1/2"	Hex	3/4"	3/4"	
5/16-18	Х	2"	Hex	1 1/4"	3/4"	
5/16-18	Х	2 1/2"	Hex	1 3/4"	3/4"	
5/16-18	Х	3"	Hex	2"	1"	



12pt Flanged Head (12pt Flanged)



Hex Flanged Head (HF)



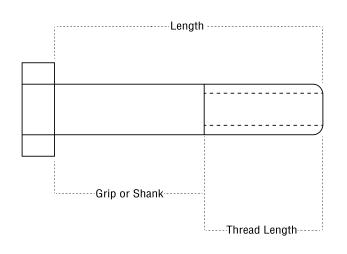


### **AMERICAN INCH THREAD COURSE THREAD (UNC) BOLTS CONT.**

### **INCH SIZE STUDS. NUTS. AND WASHERS**

Dia.		Lng.	Head Style	Grip	Thread Length	
5/16-18	Х	1/2"	TSHCS	0	1/2"	
5/16-18	Х	5/8"	TSHCS	0	5/8"	
5/16-18	Х	3/4"	TSHCS	0	3/4"	
5/16-18	Х	7/8"	TSHCS	0	7/8"	
5/16-18	Х	1"	TSHCS	1/8"	7/8"	
5/16-18	Х	1 1/4"	TSHCS	1/4"	1 1/8"	
5/16-18	Х	1 1/2"	TSHCS	3/8"	1 1/8"	
5/16-18	Х	1 3/4"	TSHCS	5/8"	1 1/8"	
5/16-18	Х	2"	TSHCS	7/8"	1 1/8"	
5/16-18	Х	2 1/4"	TSHCS	1 1/8"	1 1/8"	
5/16-18	Х	2 1/2"	TSHCS	1 3/8"	1 1/8"	
5/16-18	Х	2 3/4"	TSHCS	1 3/4"	1"	
5/16-18	Х	3"	TSHCS	2"	1"	
5/16-18	Х	3 1/2"	TSHCS	2 1/4"	1 1/4"	
Dia.		Lng.	Head Style	Grip	Thread Length	
3/8-16	Х	5/8"	Hex	0	5/8"	
3/8-16	Х	3/4"	Hex	1/8"	5/8"	
3/8-16	Х	1"	Hex	1/8"	7/8"	
3/8-16	Х	1 1/8"	Hex	3/8"	3/4"	
3/8-16	Х	1 1/4"	Hex	1/4"	1"	
3/8-16	Х	1 1/2"	Hex	1/2"	1"	
3/8-16	Х	1 3/4"	Hex	3/4"	1"	
3/8-16	Х	2"	Hex	0	2"	
3/8-16	Х	2 1/4"	Hex	1 1/4"	1"	
3/8-16	Х	2 1/2	Hex	1	1 1/2	
3/8-16	Х	2 3/4"	Hex	1 1/8"	1 5/8"	
3/8-16	Х	3"	Hex	2"	1"	
3/8-16	Х	3 1/4"	Hex	2 1/4"	1"	
3/8-16	Х	3 1/2"	Hex	2 1/2"	1"	
3/8-16	Х	4"	Hex	0	4"	
3/8-24	Х	2"	Hex	0	2"	
7/16-14	Х	4"	Hex	0	4"	
7/16-20	Х	2"	Hex	0	2"	
7/16-20	Х	2"	Hex	0	2"	
1/2-20	Х	2"	Hex	0	2"	
			· ·			
Dia.		Lng.	Head Style	Grip	Thread Length	
7/16-14	Х	1 1/4"	Hex	1/8"	1 1/8"	
7/16-14	χ	1 3/8"	Hex	1/4"	1 1/8"	
7/16-14	Х	1 1/2"	Hex	3/8"	1 1/8"	
7/16-14	Х	1 3/4"	Hex	5/8"	1 1/8"	
7/16-14	Х	2"	Hex	3/4"	1 1/4"	
7/16-14	Х	2 1/2"	Hex	1 3/8"	1 1/8"	
7/16-14	Х	3"	Hex	1 7/8"	1 3/8"	
Dia.		Lng.	Head Style	Grip	Thread Length	
7/16-14	χ	3/4"	12 pt Star Head	1/8"	5/8"	
7/16-14	Х	7/8"	12 pt Star Head	1/8"	3/4"	
7/16-14	X	1"	12 pt Star Head	1/8"	7/8"	
7/16-14	Х	1 1/8"	12 pt Star Head	1/4"	7/8"	
7/16-14	Х	1 1/4"	12 pt Star Head	1/4"	1"	

Dia.		Lng.	Head Style	Grip	Thread Length	
7/16-14	Х	5/8"	12 pt Flange	0"	5/8"	
7/16-14	X	3/4"	12 pt Flange	1/8"	5/8"	
7/16-14	Х	7/8"	12 pt Flange	1/8"	3/4"	
7/16-14	Х	1"	12 pt Flange	1/8"	7/8"	
7/16-14	Х	1 1/8"	12 pt Flange	1/4"	7/8"	
7/16-14	Х	1 1/4"	12 pt Flange	1/4"	1"	
			1 0			
Dia.		Lng.	Head Style	Grip	Length	
3/8-16	Х	3/4"	Hex Flange	0	3/4"	
3/8-16	Х	7/8"	Hex Flange	1/8"	3/4"	
3/8-16	Х	1"	Hex Flange	1/8"	7/8"	
3/8-16	Х	1 1/8"	Hex Flange	1/8"	1"	
3/8-16	Х	1 1/4"	Hex Flange	1/4"	1"	
3/8-16	Х	1 3/8"	Hex Flange	3/8"	1"	
3/8-16	Х	1 1/2"	Hex Flange	1/2"	1"	
3/8-16	Х	1 5/8"	Hex Flange	5/8"	1"	
Dia.		Lng.	Head Style	Grip	Length	
1/2-13	Х	1"	Hex Flange	1/8"	7/8"	
1/2-13	Х	1 1/4"	Hex Flange	3/8"	7/8"	
Dia.		Lng.	Head Style	Grip	Length	
1/2-13	Х	1 5/8"	12 pt Flange	1/2"	1 1/8"	
1/2-13	Х	2"	12 pt Flange	1 1/8"	7/8"	
Dia.		Lng.	Head Style	Grip	Length	
1/2-13	Х	1"	Flush Head	1/4"	3/4"	
Dia.		Lng.	Head Style	Grip	Length	
1/2-13	Х	1 3/8"	Hex Flange	3/8"	1"	ti 200



### **Studs**

These studs have rolled threads and have a UTS of 160Ksi.

Part Number	Description
STUD375X1125	Stud 3/8 x 1 1/8"NC = .450" / NF = .450"
STUD312X1750	Stud 5/16 X 1 3/4" NC = .625" / NC = .750"
STUD312X2000	Stud 5/16 X 2" NC = .625" / NC = .750"
STUD375X1500	Stud 3/8 x 1 1/2" NC = 5/8" / NF = 5/8"
STUD375X1750	Stud 3/8 x 1 3/4" NC = 3/4" / NF = 3/4"
STUD375X2000	Stud 3/8 x 2" NC = 1" / NF = 3/4"
STUD375-16x2	Stud 3/8-16 x 2" Full Thread NC
STUD375X10	Stud 3/8 x 10" NF = 5/8" / NF = 5.8"
STUD437X1625	Stud 7/16x 1 5/8" NC = 7/16" / NF = 7/8"
STUD437X1930	Stud 7/16 x / 15/16" NC = 7/8" / NF = 5/8"
STUD437X12.5	Stud 7/16 x 12 1/2" NF = 5/8" / NF = 5/8"
WH500X2250	Stud 1/2 x 2 1/4" NF = 3/4" / NF = 1 1/4"
WH500X2500	Stud 1/2 x 2 1/2" NF = 3/4" / NF = 1 1/4"
WH500X2750	Stud 1/2" x 2 3/4" NF = 3/4" / NF = 1 1/4"

### **Washers**

#### AN 960 Washers

Commonly referred to as "AN" washers they are available in 1/16" (regular) and 1/32" (light) thickness in a given diameter. Gold cad-plated steel.

Part Number	Description
AN960-416L	1/4" Light (.032") AN Washer
AN960-516L	5/16" Light (.032") AN Washer
AN960-616L	3/8" Light (.032") AN Washer
AN960-716L	7/16" Light (.032") AN Washer
AN960-816L	1/2" Light (.032") AN Washer
AN960-416	1/4" Standard (.063") AN Washer
AN960-516	5/16" Standard (.063") AN Washer
AN960-616	3/8" Standard (.063") AN Washer
AN960-716	7/16" Standard (.063") AN Washer
AN960-816	1/2" Standard (.063") AN Washer

### **Titanium Flat Washers**

Part Number	Description	ID	OD	Thickne
FWM5-13	3/16" Flat Washer	0.212	0.490	0.057
FWM6-13	1/4" Flat Washer	0.260	0.511	0.062
FWM6-22	1/4" Flat Washer	0.260	0.866	0.062
	(Fender Washer)			
FWM8-17	5/16" Flat Washer	0.325	0.669	0.062
FWM8-25	5/16" Flat Washer	0.325	0.981	0.080
FWM10-21	3/8" Flat Washer	0.405	0.826	0.075
FWM10-25	3/8" Flat Washer	0.400	1.00	0.119
FW437-24	7/16" Flat Washer	0.447	0.945	0.092
FW500-27	1/2" Flat Washer	0.515	1.063	0.074
FWM12-24		0.510	0.937	0.076
FWM14-26		0.560	1.026	0.098
FW625-30	5/8" Flat Washer	0.630	1.180	0.090
FW750-33	3/4" Flat Washer	0.780	1.312	0.090

Head Cap Screw (TSHCS)

PAGE 7

Tapered Socket

12pt.Star Head (12pt Star) 5

12pt Flanged Head (12pt Flanged)

(HF)

Hex Head Hex Flanged Head





#### <u>ckness</u>

- 57
- 62
- 62

- )75
- 19
- 92
- )74
- 98
- 90
- 90



### INCH SIZE STUDS. NUTS. AND WASHERS CONT.

### **SPRINT CAR & MIDGET FASTENERS**

### **Aerospace MS & AN Lock Nuts**

Mettec recommends aircraft quality lock nuts. The threads are high quality and have smooth action on the titanium threads. On the AN 364/365 nylon insert nuts, nylon creates positive locking through multiple use. The MS21042 steel flanged nuts have a higher heat resistance and strength rating. They have an ovalized top and are moly coated to reduce friction on titanium bolts. Visually inspect the locking area for wear, and replace the nut when you feel the resistance starting to relax. For areas with repeated disassembly the AN 364/365 lock nuts are good. For maximum performance we suggest the MS21042 lock nuts.

#### AN 364/365 Nylon Insert Locknuts

These are the most common and durable self-locking aircraft nuts. Almost infinitely reusable, tensile strength rated at 125,000 psi with a 250 F temperature rating. Thin (AN 364) nuts should only be used in shear load applications.

Part Number	Description
364-1032A	10-32 Half High-Shear Nylock Nut
364-428A	1/4-28 Half High-Shear Nylock Nut
364-524A	5/16-24 Half High-Shear Nylock Nut
364-624A	3/8-24 Half High-Shear Nylock Nut
364-720A	7/16-24 Half High-Shear Nylock Nut
364-820A	1/2-20 Half High-Shear Nylock Nut
365-1032A	10-31 Standard Nylock Nut
365-428A	1/4-28 Standard Nylock Nut
365-524A	5/16-24 Standard Nylock Nut
365-624A	3/8-24 Standard Nylock Nut
365-720A	7/16-20 Standard Nylock Nut
365-820A	1/2-20 Standard Nylock Nut

### **Aluminum "AN" Nylock Nuts**

Part Number	Description
364D1032A	10-32 Half High-Shear Nylock Nut
364D428A	1/4-28 Half High- Shear Nylock Nut
364D524A	5/16-24 Half High- Shear Nylock Nut
364D624A	3/8-24 Half High-Shear Nylock Nut
364D820A	1/2 -20 Half High- Shear Nylock Nut
365D1032A	10-32 Standard Nylock Nut
365D428A	1/4-28 Standard Nylock Nut
365D524A	5/16-24 Standard Nylock Nut
365D624A	3/8-24 Standard Nylock Nut
365D720A	7/16-20 Standard Nylock Nut
365D820A	1/2-20 Standard Aluminum Nylock Nut
	,

### Jet Nut / MS Lock Nut Reduced Hexagon

These nuts feature a good combination of light weight and high strength (160,000 psi tensile). Availabvvle in steel which is good up to a temperature of (450 F).

Part Number	Description
MS21042L3	3/16, 10-32 Moly Coated
MS21042L4	1/4-28, Moly Coated
MS21042L5	5/16-24, Moly Coated
MS21042L6	3/8-24, Moly Coated
MS21042L7	7/16-20, Moly Coated
MS21042L8	1/2-20, Moly Coated



0c

#### **Tubular Hex Head King Pins**

Mettec's titanium king pins are 40 grams lighter than our nearest steel competitor. We designed the king pins to utilize heat treated titanium. Higher shear strength makes a longer lasting and safer king pin. Each king pin has a top flange and a screw in cap on the bottom. Race track proven performance speaks for itself.

Part Number	Description
Sprint Ti King Pin .859 & 1 Cap-Overall Pin Lng. = 5.805" Sprint Ti King Pin .859 & 1 Cap-Overall Pin Lng. = 5.555"	KING859LONG KING859SHOR
Midget Ti King Pin .812 & 1 Cap-Overall Pin Lng. = 4.560"	KING812
Replacement Cap	Part Number
Fits P/N KING859SHORT & P/N KING812	CAP625
Fits P/N KING859LONG	CAP625+250

#### **Torsion Bar Stops**

Mettec stops are made from 4130 steel. The steel stop weighs .82 LBS which is a 1/10 of a pound lighter than our nearest competitor. Mettec steel stops are gold-zinc plated for a professional look and rust protection.

Part Number	Description
STOPST-7	Steel Stop 1 1/8 x 48 spline - 1 3/4" bar split Grade 8 steel bolts and nuts are included.
STOPST-8	Steel Stop 1 1/8 x 48 spline - 2" bar split Grade 8 steel bolts and nuts are included.

### **Titanium Torsion Stop** Adjuster Bolts (Fully Threaded)

As with all our bolts these have rolled threads to provide a long lasting thread that won't gall as easily. Mettec recommends a moly grease be applied to the threads before each race. This will give maximum life to your titanium stop adjuster bolts.

Dia.		Lng.	Head Style	Grip	Thr	ead Length
3/8-16	Х	2"	9/16 Hex	0	2"	Full Lng. Thread
3/8-24	Х	2"	9/16 Hex	0	2"	Full Lng. Thread
3/8-16	Х	4"	9/16 Hex	0	4"	Full Lng. Thread
7/16-20	Х	2"	5/8 Hex	0	2"	Full Lng. Thread (Bullet I
7/16-20	Х	2"	11/16 Hex	0	2"	Full Lng. Thread (Bullet I

#### Steel Torsion Stop Adjuster Bolt (Fully Threaded)

7/16-20 X 2" Steel

5/8 Hex 0 2" Full Lng. Thread (Bullet Nose)

#### Jam Nuts for Adjuster Bolts

Description
3/8-16 Alum. Jam Nut
3/8-24 Alum. Jam Nut
7/16-20 Alum. Jam Nut
7/16-20 Steel Jam Nut

RT







Nose) Nose)



### **SPRINT CAR & MIDGET FASTENERS**

### **Sprint Car & Midget Titanium Bolts and Kits**

### Wheel Bolts For Three Piece Wheels

Two head styles are used for bolting wheels together. Both bolts are equal in strength. Wheel bolts have forged heads, and rolled threads. All of these steps are performed to provide a bolt that has high fatigue resistance and a minimum UTS of 160,000 psi. This safely exceeds grade 8 steel bolt minimum strength requirements of UTS 150,000 psi. Average weight savings is around 1/4 to 1/3 pound per wheel. Grade 10 titanium bolts exceed grade 10 steel specifications.

Dia.		Lng.	Head Style	Grip	Grade	Thread Length
5/16-24	Х	1"	Hex	1/4"	8	3/4"
5/16-24	Х	1 1/14"	Hex	1/4"	8	3/4"



### **Bead Lock Bolts National Course Threads**

Bolts are offered in three strengths, grade 5, grade 8, and grade10. Bead lock rings tend to cause bolt bending during tightening. Excessive bending will cause bolt failure, usually while tightening. Bending can be reduced by uniformly tightening all bolts and using low torque values. Grade 5 bolts are more ductile and have lower strength. Grade 8 bolts have greater strength and less ductility. Grade 5 bolts work well if adequate care is taken for uniform tightening and using lower torgue values. If your crew members have a tendency to over torque bolts, we recommend using grade 8 bolts. For the ultimate in strength, Mettec offers a grade 10 titanium bolt that exceeds a grade 10 steel bolt specifications. The applications for these high grade titanium bolts are open wheel, alcohol and fuel drag cars.

Dia.		Lng.	Head Style	Grip	Grade	Thread Length
1/4-20	Х	1"	Hex	1/8"	8	7/8"
1/4-20	Х	1 1/4"	Hex	1/4"	8	1"
5/16-18	Х	1 "	Hex	1/4"	5	3/4"
5/16-18	Х	1"	Hex	1/4"	8	3/4"
5/16-18	Х	1 1/4"	Hex	1/4"	5	1"
5/16-18	Х	1 1/4"	Hex	1/4"	8	1"
5/16-18	Х	1 1/4"	12 pt flanged	1/4"	10	1"

#### Wide 5 Lug Bolts with Bullet Nose

Mettec offers bullet nose lug studs to help make your wheel changes faster & easier. Bullet nose studs eliminate dropping your nuts on the ground during wheel changes. We also offer titanium Hex Flange nuts to complete your assembly.

Dia.		Lng.	Head Style	Grip	Thread Length
3/8-16	х	1 1/4"	12pt. Star Head 12pt Star Head re	0 places "Bu	1 1/4" Itton Head" lug bolts
3/8-16	x	1 1/4"	Flush Head Flush heads are F	0 or Sanders	1 1/4" 3 Hubs

Part Number Description Titanium 3/8-16 Hex Flange Nut NUTHF375-16



#### **Torque Tube Bolts & Studs**

Mettec offers titanium studs and bolts for torque tube to rear end fastening.

Bolts					
Dia.		Lng.	Head Style	Grip	Thread L
3/8-16	Х	1 1/4"	7/16 Flanged	1/4"	1"
3/8-16	Х	1 3/8"	7/16 Flanged	3/8"	1"
3/8-16	Х	1 1/2"	7/16 Flanged	1/2"	1"
3/8-16	Х	1 5/8"	7/16 Flanged	1/2"	1 1/8"

Studs			
3/8-16-24	Х	1 3/4"	NC = 3/4" / NF = 3/4"
3/8-16-24	Х	2"	NC = 1" / $NF = 3/4$ "

#### Nuts for torgue tube studs.

Part Number	Description
MS21042L6	Jet Nut / MS Lock Nut 3/8-24, Moly Coated
	450 F, Reduced Hexagon
AN365-824A	3/8-24 Nylock Nut—Standard 125,000 psi

#### **Bell Housing To Motor Plate & Torque Ball Retaining Ring Bolts & Studs**

#### **Bolts for Bell Housing to Motor Plate**

Dia.		Lng.	Head Style	Grip	Thread Length
3/8-16	Х	1"	Hex	1/8"	7/8"
3/8-16	Х	1 1/8"	Hex	3/8"	3/4"
3/8-16	Х	1"	7/16" Hex Flange	1/8"	7/8"
3/8-16	Х	1 1/8"	7/16" Hex Flange	1/8"	1"

Mettec reccommends using 5/16" studs on your Torgue Ball Retaining Ring. Aluminum and Magnesium Bell Housings are soft. Bolt will wear out the threads and eventually strip out.

#### **Bolts for Torque Ball Retaining Ring**

Dia.	Lng.	Head Style	Grip	Thread Length
5/16-18 x	1 1/8"	Hex	1/4"	7/8"
5/16-18 x	1 1/4"	Hex	1/4"	1"

#### Studs for Torque Ball Retaining Ring

Part Number Description Stud 5/16" - 18 x 1 3/4" STUD312x1750 (Use with Single-Ball Retaining Ring) STUD312x2000 Stud 5/16" - 18 x 2" (Use with DMI Style, Two-Piece Ball Retaining Ring)

#### **Titanium Nuts For Retaining Ring Studs**

Part Number	Description
NUTHF312-18	Titanium 5/16 - 18 Hex Flange Nut



Length













### **SPRINT CAR & MIDGET FASTENERS**

#### **Engine to Motor Plate Bolts** NATIONAL COURSE THREADS

Dia.	Lng.	Head Style	Grip	Thread Length
3/8-16	X 1"	Hex	1/8"	7/8"
3/8-16	X 11/8"	Hex	3/8"	3/4"
3/8-16	X 2¼"	Hex	1 ¼"	1"
3/8-16	X 21/2"	Hex	1"	1 1⁄2"
3/8-16	X 23/4"	Hex	1 3/4"	1"
3/8-16	X 11/8"	Hex Flanged	1/8"	1"
3/8-16	X 11/4"	Hex Flanged	1/4"	1"
3/8-16	X 13/8"	Hex Flanged	3/8"	1"
3/8-16	X 11/2"	Hex Flanged	1/2"	1"
3/8-16	X 15/8"	Hex Flanged	5/8"	1"



#### Front and Rear Motor Plate Bolts To Frame NATIONAL FINE THREADS

Dia.	Lng.	Head Style	Grip	Thread Length
2/0 24	X 7/8"	Hov	1/4"	5/8"
0/0		Hex	., .	0,0
3/8-24	<i>/</i> ·· ·	Hex	1/4"	3/4"
0,0 = .	X 21/4"	Hex	1 1/4"	1"
3/8-24	X 21/2"	Hex	1 1/2"	1"
3/8-24	x 23/4"	Hex	1 3/4"	1"

#### Part Number Description

MS21042L6 3/8" moly coated Jet nut

We recommend using these moly coated nuts for your motor plate to frame bolts.

### **Bumper & Nerf Bar Bolts**

Lng. Head Style Grip Thread Length Thread Pitch Dia. 3/16" X 1 1/2" Hex 3/8" 1 1/8" 10-32

Nuts for 3/16" bolts

Part Number Description 364-1032A 3/16 Nylock Nut-Shear 364D1032A Aluminum 3/16 Nylock Nut-Shear MS21042L3 3/16 Moly Coated Jet Nut



### **Seat Mounting Bolts**

These are used for seat mounting. They have a button head with a hex key in the head so that you don't have to hassle with two wrenches under or behind the seat when mounting your seat. Head diameter is 0.750.

<b>Diamete</b>	r	Lng.	Head Style	Grip	Thread Length
3/8-24	Х	1"	Button	1/4"	3/4"
3/8-24	Х	1 1/2"	Button	1/2"	1"
3/8-24	Х	2"	Button	1"	1"
3/8-24	Х	2 1/2"	Button	1 1/2"	1"



#### **U-Joint Bolts – UNF Thread**

All of the top race teams work hard to reduce rotating weight. A 12 point 7/16 socket will fit into the tight confines of the U-Joint hole. This is a smart place to save weight and you will not have to hassle with allen head bolts rounding out.

Dia.		Lng.	Head Style	Grip	Thread Lengt
7/16-20	Х	7/8"	12 pt. flanged	3/16"	11/16"
7/16-20	Х	1"	12 pt. flanged	3/16"	13/16"
7/16-20	Х	1 3/8"	12 pt. flanged	3/16"	1 1/16"

### **Inboard Brake Mounting Bolts-UNC Thread**

These coarse threaded bolts reduce unsprung weight. We make several lengths to help you custom fit your brake mounts. Remember, unsprung weight is your worst enemy for going fast.

Dia.		Lng.	Head Style	Grip	Thread Length
7/16-14	Х	1 1/4"	Hex	3/8"	7/8"
7/16 -14	Х	1 1/2"	Hex	1/2"	1"
7/16-14	Х	1 3/4"	Hex	3/4"	1"

### **Top Birdcage to Top Radius Rod Bolt** Mettec offers a hex flange bolt with a small flange. Wrench size is a 9/16" hex.

This allows the rod end (Heim Joint) to have full range of movement with out binding.

Part Number	Description
T6NF5001500F	Hex Flange 1/2 - 20 X 1 1/2"
T6NF5001500FS	Hex Flange 1/2 - 20 X 1 1/2" - Head drilled for safety w

### **Steering Arm Bolts**

Description	Application	Part Number
<u>Style</u>		
7/16- 20 x 1 3/4'"	Flush Head for midgets	T4FNF4371750
7/16-20 x 1 1/2"	Hex Head for midgets	T4NF04371500
7/16-20 X 1 3/4"	Hex Head for midgets	T4NF04371750
1/2-20 X 1 3/4"	Hex Head for sprints	T4NF05001750
1/2-20 X 2"	Hex Head for sprints	T4NF05002000
1/2-20 X 2"	Flush Head	T4FNF5002000

### Titanium <sup>1</sup>/<sub>2</sub>" Steering Stud with Broached Allen Key for Drag Link and Tie Rod

Mettec offers a 1/2" stud that screws into the steering arms and then you use a cone washer for proper spacing. Secure the stud with a half tall aluminum nylock nut on the back side of the arm. Use a steel Nylock nut on the rod end (Heim Joint) side of stud.

STUD500X25BR Part Number:

ath



wire



Head

Flush Hex Hex Hex Hex Flush





### **SPRINT CAR & MIDGET FASTENERS**

#### **Brake Rotor Bolts**

Description	Location	Part Number
1/2-20 X 1" Flush Head	Left Front Brake Rotor	T4FNF5001000
5/16-24 X 7/8" Hex Head	Rear Inboard Brake Rotor	T4NF03120875
5/16-24 X 1" Hex Head	Rear Inboard Brake Rotor	T4NF03121000
5/16-24 X 1 1/8" Hex Head	Rear Inboard Brake Rotor	T4NF03121125
5/16-24 X 1 1/4" Hex Head	Rear Inboard Brake Rotor	T4NF03121250
5/16-24 X 1 3/8" Hex Head	Rear Inboard Brake Rotor	T4NF03121375



#### **Top Wing Post**

Dia.		Lng	Head Style
5/16-24	Х	1-1/4"	Hex
5/16-24	Х	1-1/2"	Hex

#### Wing Tree Mounting and Adjusting Bolts

Dia.		Lng	Head Style
1/4-28	Х	1"	Hex
1/4-28	Х	1 1/8"	Hex
1/4-28	Х	1 1/4"	Hex

#### Wing Ram To Tree and Chassis

Dia.		Lng	Head Style
3/8-24	Х	3/4"	Hex
3/8-24	Х	7/8"	Hex
3/8-24	Х	1"	Hex

### **Jacob Ladder Ouick Pin Kit 6Pcs**

Description	Part Number
Titanium Kit with 3/8" Pin for birdcage heim	KT515
( If you are using a 3/8" Pin with a 1/2 " heim you will need	to use a spacer in the heim

Steel Kit with 3/8" Pin for birdcage heim	KS515
( If you are using a 3/8" Pin with a 1/2 " heir	n you will need to use a spacer in the heim )

Titanium Kit with 1/2" Pin for birdcage heim (1/2" Titanium Pin is drilled for extra light weight) KT520



### **Sprint Car Titanium Chassis Bolt Kits**

We assemble three different kits for the most popular chassis. Please call for a current price and a list of bolts, nuts, and washers provided in these kits.

- 1. Half Inch (1/2") Titanium Bolt and Nut Kit (1/2" bolts only)
- 2. Complete Titanium Bolt and Nut Kit
- 3. Custom titanium Bolt and Nut Kit (You tell us what Bolt and nuts you would like)



### **Mettec Titanium Quick Pin & One Nut Stud Kits**

With Mettec titanium one nut studs you can except to reduce your weight by 50 percent over a steel equivalent. Our one nut studs also have a built in shoulder which eliminates binding of your shock bearings and rod ends.

Titanium Shock One Nut Stud Kits	
Description	Part Number
Titanium Thru Bolt Shock Kit	KT503
Titanium Combo Shock Kit	KT503C
Titanium Screw In Shock Kit	KT503S

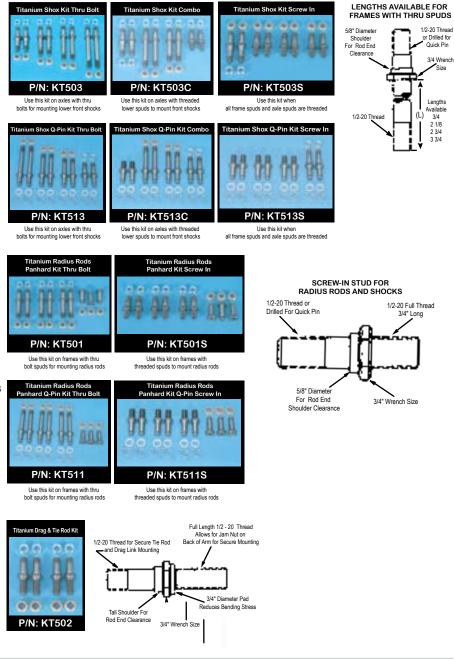


ïtanium Shock Quick Pin Stud Kit			
Description	Part Number		
Titanium Quick Pin Thru Bolt Shock Kit	KT513		
Fitanium Quick Pin Combo Shock Kit	KT513C		
Titanium Quick Pin Screw In Shock Kit	KT513S		

Titanium Radius Rod & Panhard Bar One Nut Stud Kits **Description** Part Number KT501 KT501S

Titanium Radius Rod & Panhard Bar Quick Pin Stud Kits Description Titanium Thru Bolt Quick Pin Kit KT511 Titanium Screw in Quick Pin Kit KT511S

Titanium Drag Link and Tie Rod	One Nut Stud Kit
Description	Part Number
Titanium Drag Link and	KT502
Tie Rod One Nut Stud Kit	



Description	Length (L)	Part Number
Titanium One Nut Stud	3/4"	TD501-750
Titanium One Nut Stud	2 1/8"	TD501-213
Titanium One Nut Stud	2 3⁄4"	TD501-275
Titanium One Nut Stud	3 3⁄4"	TD501-375

Titanium Lower Rear Shock Arm One Nut Stud TD503 Titanium Lower Rear Shock Arm Quick Pin Stud TD513

Titanium Drag Link and Tie Rod One Nut Stud TD502





Titanium Thru Bolt Kit Titanium Screw in Kit

Т Т

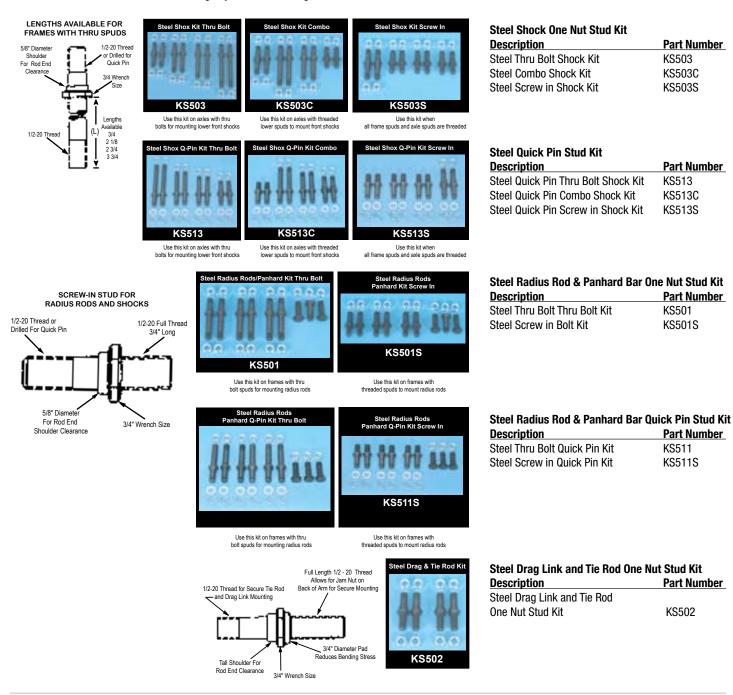
Part Number

Description	Length (L)	Part Number
Titanium Quick Pin Stud	3⁄4"	TD511-750
Titanium Quick Pin Stud	2 1/8"	TD511-213
Titanium Quick Pin Stud	2 ¾"	TD511-275
Titanium Quick Pin Stud	3 ¾"	TD511-375
	0 /4	

### **SPRINT CAR & MIDGET FASTENERS**

### **Mettec Steel Quick Pin & One Nut Stud Kits**

Our steel one nut stud kits give race teams a affordable option to titanium. Also a great choice for teams that race with associations that do not allow titanium. Our steel one nut studs are made from aerospace grade Chrome-Moly steel. Our steel one nut studs also have a built in shoulder which eliminates the binding of your shock bearings and rod ends.



### **Titanium Engine Fasteners**





3/8-16 3/8-16 3/8-16 3/8-16 3/8-16 3/8-16 3/8-16

### Part Num STUD375)

NF thread

Part Num MS21042



1/4-20
1/4-20
1/4-20
1/4-20
1/4-20
1/4-20
1/4-20
1/4-20
1/4-20
5/16-18
5/16-18
5/16-18

### Engine Fly Wheel Bolts - UNF

5/16-18

### Dia

7/16-20 7/16-20 7/16-20 7/16-20

Individual Part Numbers for Steel Quick Pins and One Nut Studs			
Description	Length (L)	Part Number	Descr
Steel One Nut Stud	3⁄4"	SD501-750	Steel
Steel One Nut Stud	2 1/8"	SD501-213	Steel
Steel One Nut Stud	2 ¾"	SD501-275	Steel
Steel One Nut Stud	3 3⁄4"	SD501-375	Steel
Steel Lower Rear Shoc	k Arm One Nut Stud	SD503	
Steel Lower Rear Shoc	k Arm Quick Pin Stud	SD513	

SD502

uds			
	Description	Length (L)	Part Number
	Steel Quick Pin Stud	3⁄4"	SD511-750
	Steel Quick Pin Stud	2 1/8"	SD511-213
	Steel Quick Pin Stud	2 ¾"	SD511-275
	Steel Quick Pin Stud	3 ¾"	SD511-375



**PAGE 17** 

Steel Drag Link and Tie Rod One Nut Stud

PHONE 775-246-8200 · FAX 775-246-8220 · WWW.METTEC.COM

PHONE 775-246-8200 · FAX 775-246-8220 · WWW.METTEC.COM

### Intake Manifold Bolts National Course Threads

This is an easy place to save 1/3 to 1/2 pound of weight. The heads of the bolts are forged to a 7/16 hex with a small flange. This small head allows for small wrenches to be used in hard to reach places.

	Lng.	Style	Grip	Thread Length
Х	7/8"	7/16 Hex flanged	3/4"	1/8"
Х	1"	7/16 Hex flanged	7/8"	1/8"
Х	1 1/8"	7/16 Hex flanged	1"	1/8"
Х	1 1/4"	7/16 Hex flanged	1"	1/4"
Х	1 3/8"	7/16 Hex flanged	1"	3/8"
Х	1 1/2"	7/16 Hex flanged	1"	1/2"
Х	1 5/8"	7/16 Hex flanged	1 1/8"	1/2"

### **Exhaust Header Studs**

nber	Description
5X1125	Stud 3/8" x 1 1/8
d Length $= .450$ "	NC thread Length = .450"

#### Jet Locking Nuts for Header Studs

ıber	Description
2L6	3/8-24, Moly Coated

### Oil Pan , Timing Cover, Valve and Injector Stack Pinch Bolts - UNC Thread

	Lng.	Head Style	Grip	Thread Length
Х	5/8"	TSHCS	1/8"	1/2"
Х	3/4"	TSHCS	1/8"	5/8"
Х	7/8"	TSHCS	1/8"	3/4"
Х	1"	TSHCS	1/8"	7/8"
Х	1 1/4"	TCHSC	1/4"	1"
Х	1 1/2"	TCHSC	3/8"	1 1/8"
Х	1 3/4"	TCHSC	5/8"	1 1/8"
Х	2"	TCHSC	7/8"	1 1/8"
Х	2 1/4"	TCHSC	1 1/8"	1 1/8"
Х	5/8"	TCHSC	1/8"	1/2"
Х	3/4"	TCHSC	1/8"	5/8"
Х	7/8"	TCHSC	1/8"	3/4"
Х	1"	TCHSC	1/8"	7/8"

Next to unsprung weight, rotating weight is your worst enemy. By reducing your rotating weight, vour engine will accelerate and decelerate faster. There are two different head styles to choose from. This is a smart place to save weight.

	Lng.	Head Style	Grip	Thread Length
Х	7/8"	12 point Flanged	3/16"	11/16"
Х	1"	12 point Flanged	3/16"	13/16"
Х	7/8"	12 point 5/8 Star Head	1/4"	5/8"
Х	1"	12 point 5/8 Star Head	3/16"	13/16"



### **METRIC SIZE FASTENERS**

### **Metric Thread Titanium Bolts**



### **Metric Thread Titanium Bolts**

M5-Allen Head Bolt (TSHCS = Tapered Socket Head Cap Screw)			
M5-0.80 x 8mm	TSHCS	0mm	8mm
M5-0.80 x 10mm	TSHCS	0mm	10mm
M5-0.80 x 12mm	TSHCS	0mm	12mm
M5-0.80 x 15mm	TSHCS	2mm	13mm
M5-0.80 x 18mm	TSHCS	2mm	15mm
M5-0.80 x 20mm	TSHCS	2mm	18mm
M5-0.80 x 25mm	TSHCS	2mm	23mm
M5-0.80 x 30mm	TSHCS	7mm	23mm
M5-0.80 x 35mm	TSHCS	12mm	23mm
M5-0.80 x 45mm	TSHCS	22mm	23mm
M5-0.80 x 60mm	TSHCS	37mm	23mm

#### M6-Allen Head Bolt (TSHCS = Tapered Socket Head Cap Screw)

····· ································				
Size x Lng	Head Style	Grip	Thread Length	
M6-1.00 x 8mm	TSHCS	2mm	6mm	
M6-1.00 x 10mm	TSHC	2mm	8mm	
M6-1.00 x 12mm	TSHCS	2mm	10mm	
M6-1.00 x 15mm	TSHCS	2mm	13mm	
M6-1.00 x 18mm	TSHCS	2mm	16mm	
M6-1.00 x 20mm	TSHCS	2mm	18mm	
M6-1.00 x 25mm	TSHCS	2mm	23mm	
M6-1.00 x 30mm	TSHCS	5mm	25mm	



M8-Allen Head Bolt (TSHCS = Tapered Socket Head Cap Screw)				
Size x Lng.	Head Style	Grip	Thread Length	
M8-1.25 x 15mm	TSHCS	2mm	13mm	
M8-1.25 x 20mm	TSHCS	2mm	18mm	
M8-1.25 x 25mm	TSHCS	2mm	23mm	
M8-1.25 x 30mm	TSHCS	5mm	25mm	
M8-1.25 x 35mm	TSHCS	10mm	25mm	
M8-1.25 x 40mm	TSHCS	5mm	35mm	
M8-1.25 x 45mm	TSHCS	10mm	35mm	
M8-1.25 x 50mm	TSHCS	20mm	30mm	
M8-1.25 x 55mm	TSHCS	25mm	30mm	
M8-1.25 x 60mm	TSHCS	30mm	30mm	
M8-1.25 x 75mm	TSHCS	35mm	40mm	



x 100mm	TSHCS	60mm	40mm
x 120mm	TSHCS	90mm	30mm

M8-1.25 x 100mm	TSHCS	60mm	40mm	M507 x 15mm	Hex Flanged	0mm	15mm
M8-1.25 x 120mm	TSHCS	90mm	30mm	M507 x 20mm	Hex Flanged	0mm	20mm
			·	M507 x 25mm	Hex Flanged	2mm	23mm
M10 –Allen Head Bo				M507 x 30mm	Hex Flanged	5mm	25mm
(TSHCS=Taper Soc	ket Head Cap Screv	v)		M507 x 35mm	Hex Flanged	10mm	25mm
Size x Lng.	Head Style	Grip	Thread Length	M507 x 40mm	Hex Flanged	15mm	25mm
M10-1.25 x 20mm	TSHCS	0mm	20mm	M507 x 50mm	Hex Flanged	20mm	25mm
M10-1.25 x 25mm	TSHCS	2mm	23mm				
M10-1.25 x 30mm	TSHCS	5mm	25mm	M6 Flanged Bolt wit	th 8mm Hex Head		
M10-1.25 x 35mm	TSHCS	10mm	25mm	Size x Lng.	Head Style	Grip	Thread Length
M10-1.25 x 40mm	TSHCS	15mm	25mm	M6-1.00 x 8mm	Hex Flanged	Omm	8mm
M10-1.25 x 45mm	TSHCS	20mm	25mm	M6-1.00 x 10mm	Hex Flanged	Omm	10mm
M10-1.25 x 50mm	TSHCS	25mm	25mm	M6-1.00 x 12mm	Hex Flanged	2mm	10mm
M10-1.25 x 55mm	TSHCS	30mm	25mm	M6-1.00 x 15mm	Hex Flanged	2mm	13mm
M10-1.25 x 60mm	TSHCS	35mm	25mm	M6-1.00 x 20mm	Hex Flanged	2mm	18mm
M10-1.25 x 70mm	TSHCS	45mm	25mm	M6-1.00 x 25mm	Hex Flanged	3mm	22mm
M10-1.25 x 80mm	TSHCS	55mm	25mm	M6-1.00 x 30mm	Hex Flanged	5mm	25mm
M10-1.25 x 90mm	TSHCS	65mm	25mm	M6-1.00 x 35mm	Hex Flanged	10mm	25mm
M10-1.25 x 100mm	TSHCS	75mm	25mm	M6-1.00 x 40mm	Hex Flanged	15mm	25mm
M10-1.25 x 120mm	TSHCS	95mm	25mm	M6-1.00 x 45mm	Hex Flanged	20mm	25mm
				M6-1.00 x 50mm	Hex Flanged	25mm	25mm
M10- Allen Head Bo				M6-1.00 x 55mm	Hex Flanged	30mm	25mm
(TSHCS = Tapered Second	ocket Head Cap Scr	ew)		M6-1.00 x 60mm	Hex Flanged	35mm	25mm
Size x Lng.	Head Style	Grip	Thread Length	M6-1.00 x 65mm	Hex Flanged	40mm	25mm
M10-1.50 x 20mm	TSHCS	2mm	18mm	M6-1.00 x 70mm	Hex Flanged	45mm	25mm
M10-1.50 x 25mm	TSHCS	2mm	23mm	M6-1.00 x 75mm	Hex Flanged	50mm	25mm
M10-1.50 x 30mm	TSHCS	5mm	25mm	M6-1.00 x 80mm	Hex Flanged	55mm	25mm
M10-1.50 x 35mm	TSHCS	10mm	25mm	M6-1.00 x 85mm	Hex Flanged	60mm	25mm
M10-1.50 x 40mm	TSHCS	15mm	25mm	M6-1.00 x 90mm	Hex Flanged	65mm	25mm
M10-1.50 x 45mm	TSHCS	20mm	25mm	M6-1.00 x 95mm	Hex Flanged	70mm	25mm
M10-1.50 x 50mm	TSHCS	25mm	25mm	M6-1.00 x 95mm	Hex Flanged	75mm	25mm
M10-1.50 x 55mm	TSHC	30mm	25mm	M6-1.00 x 110mm	Hex Flanged	85mm	25mm
M10-1.50 x 60mm	TSHCS	35mm	25mm	M6-1.00 x 120mm	Hex Flanged	95mm	25mm
M10-1.50 x 70mm	TSHCS	45mm	25mm		nex rialiyeu	9011111	2511111
M10-1.50 x 80mm	TSHCS	55mm	25mm	M7 Flag and Dalt with			
M10-1.50 x 90mm	TSHCS	65mm	25mm	M7 Flanged Bolt wit		Cuius	
M10-1.50 x 100mm	TSHCS	75mm	25mm	Size x Lng.	Head Style	Grip	Thread Length
M10-1.50 x 110mm	TSHCS	85mm	25mm	M7-1.00 x 18mm	Hex Flanged	0mm	18mm
M10-1.50 x 120mm	TSHCS	95mm	25mm	M7-1.00 x 20mm	Hex Flanged	0mm	20mm
				M7-1.00 x 25mm	Hex Flanged	2mm	23mm
M5 Flanged Bolt wi	th 8mm Hex Head			M7-1.00 x 30mm	Hex Flanged	5mm	25mm
Size x Lng.	Head Style	Grip	Thread Length	M7-1.00 x 38mm	Hex Flanged	13mm	25mm
M507 x 8mm	Hex Flanged	0mm	8mm	M7-1.00 x 40mm	Hex Flanged	15mm	25mm
M507 x 10mm	Hex Flanged	0mm	10mm	M7-1.00 x 45mm	Hex Flanged	20mm	25mm
M507 x 10mm M507 x 12mm	Hex Flanged	Omm	12mm	M7-1.00 x 50mm	Hex Flanged	25mm	25mm
WIJ07 X 1211111	-b	UIIIII	1211111				

M8-1.25 x 100mm	TSHCS	60mm	40mm	M507 x 15mm	Hex Flanged	0mm	15mm
M8-1.25 x 120mm	TSHCS	90mm	30mm	M507 x 20mm	Hex Flanged	0mm	20mm
				M507 x 25mm	Hex Flanged	2mm	23mm
M10 – Allen Head Bo				M507 x 30mm	Hex Flanged	5mm	25mm
(TSHCS=Taper Soc	ket Head Cap Screw	()		M507 x 35mm	Hex Flanged	10mm	25mm
Size x Lng.	Head Style	Grip	Thread Length	M507 x 40mm	Hex Flanged	15mm	25mm
M10-1.25 x 20mm	TSHCS	0mm	20mm	M507 x 50mm	Hex Flanged	20mm	25mm
M10-1.25 x 25mm	TSHCS	2mm	23mm				
M10-1.25 x 30mm	TSHCS	5mm	25mm	M6 Flanged Bolt wit	th 8mm Hex Head		
M10-1.25 x 35mm	TSHCS	10mm	25mm	Size x Lng.	Head Style	Grip	Thread Length
M10-1.25 x 40mm	TSHCS	15mm	25mm	M6-1.00 x 8mm	Hex Flanged	0mm	8mm
M10-1.25 x 45mm	TSHCS	20mm	25mm	M6-1.00 x 10mm	Hex Flanged	0mm	10mm
M10-1.25 x 50mm	TSHCS	25mm	25mm	M6-1.00 x 12mm	Hex Flanged	2mm	10mm
M10-1.25 x 55mm	TSHCS	30mm	25mm	M6-1.00 x 15mm	Hex Flanged	2mm	13mm
M10-1.25 x 60mm	TSHCS	35mm	25mm	M6-1.00 x 20mm	Hex Flanged	2mm	18mm
M10-1.25 x 70mm	TSHCS	45mm	25mm	M6-1.00 x 25mm	Hex Flanged	3mm	22mm
M10-1.25 x 80mm	TSHCS	55mm	25mm	M6-1.00 x 30mm	Hex Flanged	5mm	25mm
M10-1.25 x 90mm	TSHCS	65mm	25mm	M6-1.00 x 35mm	Hex Flanged	10mm	25mm
M10-1.25 x 100mm	TSHCS	75mm	25mm	M6-1.00 x 40mm	Hex Flanged	15mm	25mm
M10-1.25 x 120mm	TSHCS	95mm	25mm	M6-1.00 x 45mm	Hex Flanged	20mm	25mm
				M6-1.00 x 50mm	Hex Flanged	25mm	25mm
M10- Allen Head Bo				M6-1.00 x 55mm	Hex Flanged	30mm	25mm
(TSHCS = Tapered Set	ocket Head Cap Scr	ew)		M6-1.00 x 60mm	Hex Flanged	35mm	25mm
Size x Lng.	Head Style	Grip	Thread Length	M6-1.00 x 65mm	Hex Flanged	40mm	25mm
M10-1.50 x 20mm	TSHCS	2mm	18mm	M6-1.00 x 70mm	Hex Flanged	45mm	25mm
M10-1.50 x 25mm	TSHCS	2mm	23mm	M6-1.00 x 75mm	Hex Flanged	50mm	25mm
M10-1.50 x 30mm	TSHCS	5mm	25mm	M6-1.00 x 80mm	Hex Flanged	55mm	25mm
M10-1.50 x 35mm	TSHCS	10mm	25mm	M6-1.00 x 85mm	Hex Flanged	60mm	25mm
M10-1.50 x 40mm	TSHCS	15mm	25mm	M6-1.00 x 90mm	Hex Flanged	65mm	25mm
M10-1.50 x 45mm	TSHCS	20mm	25mm	M6-1.00 x 95mm	Hex Flanged	70mm	25mm
M10-1.50 x 50mm	TSHCS	25mm	25mm	M6-1.00 x 95mm	Hex Flanged	75mm	25mm
M10-1.50 x 55mm	TSHC	30mm	25mm	M6-1.00 x 110mm	Hex Flanged	85mm	25mm
M10-1.50 x 60mm	TSHCS	35mm	25mm	M6-1.00 x 120mm	Hex Flanged	95mm	25mm
M10-1.50 x 70mm	TSHCS	45mm	25mm		nex rialiyeu	901111	25000
M10-1.50 x 80mm	TSHCS	55mm	25mm				
M10-1.50 x 90mm	TSHCS	65mm	25mm	M7 Flanged Bolt wit		<i>c</i> :	
M10-1.50 x 100mm	TSHCS	75mm	25mm	Size x Lng.	Head Style	Grip	Thread Length
M10-1.50 x 110mm	TSHCS	85mm	25mm	M7-1.00 x 18mm	Hex Flanged	0mm	18mm
M10-1.50 x 120mm	TSHCS	95mm	25mm	M7-1.00 x 20mm	Hex Flanged	0mm	20mm
				M7-1.00 x 25mm	Hex Flanged	2mm	23mm
M5 Flanged Bolt wit	th 8mm Hex Head			M7-1.00 x 30mm	Hex Flanged	5mm	25mm
Size x Lng.	Head Style	Grip	Thread Length	M7-1.00 x 38mm	Hex Flanged	13mm	25mm
M507 x 8mm	Hex Flanged	Omm	8mm	M7-1.00 x 40mm	Hex Flanged	15mm	25mm
	-			M7-1.00 x 45mm	Hex Flanged	20mm	25mm
M507 x 10mm	Hex Flanged	0mm	10mm	M7-1.00 x 50mm	Hex Flanged	25mm	25mm
M507 x 12mm	Hex Flanged	Omm	12mm				

M8-1.25 x 100mm	TSHCS	60mm	40mm	M507 x 15mm	Hex Flanged	0mm	15mm
M8-1.25 x 120mm	TSHCS	90mm	30mm	M507 x 20mm	Hex Flanged	0mm	20mm
				M507 x 25mm	Hex Flanged	2mm	23mm
M10 –Allen Head Bo	lt with 1.25 Thread	d Pitch		M507 x 30mm	Hex Flanged	5mm	25mm
(TSHCS= Taper Sock				M507 x 35mm	Hex Flanged	10mm	25mm
Size x Lng.	Head Style	Grip	Thread Length	M507 x 40mm	Hex Flanged	15mm	25mm
M10-1.25 x 20mm	TSHCS	0mm	20mm	M507 x 50mm	Hex Flanged	20mm	25mm
M10-1.25 x 25mm	TSHCS	2mm	23mm				
M10-1.25 x 30mm	TSHCS	5mm	25mm	M6 Flanged Bolt wit	h 8mm Hex Head		
M10-1.25 x 35mm	TSHCS	10mm	25mm	Size x Lng.	Head Style	Grip	Thread Length
M10-1.25 x 40mm	TSHCS	15mm	25mm	M6-1.00 x 8mm	Hex Flanged	0mm	8mm
M10-1.25 x 45mm	TSHCS	20mm	25mm	M6-1.00 x 10mm	Hex Flanged	Omm	10mm
M10-1.25 x 50mm	TSHCS	25mm	25mm	M6-1.00 x 12mm	Hex Flanged	2mm	10mm
M10-1.25 x 55mm	TSHCS	30mm	25mm	M6-1.00 x 15mm	Hex Flanged	2mm	13mm
M10-1.25 x 60mm	TSHCS	35mm	25mm	M6-1.00 x 13mm		2mm	18mm
M10-1.25 x 70mm	TSHCS	45mm	25mm	M6-1.00 x 20mm	Hex Flanged Hex Flanged	211111 3mm	22mm
M10-1.25 x 80mm	TSHCS	55mm	25mm	M6-1.00 x 25mm	Hex Flanged	5mm	22mm
M10-1.25 x 90mm	TSHCS	65mm	25mm	M6-1.00 x 35mm	-	10mm	25mm
M10-1.25 x 100mm	TSHCS	75mm	25mm	M6-1.00 x 40mm	Hex Flanged Hex Flanged	15mm	25mm
M10-1.25 x 120mm	TSHCS	95mm	25mm	M6-1.00 x 45mm	-	20mm	25mm
				M6-1.00 x 50mm	Hex Flanged Hex Flanged	20mm	25mm
M10- Allen Head Bol	t with 1.50 Thread	l Pitch		M6-1.00 x 55mm	Hex Flanged	30mm	25mm
(TSHCS = Tapered Sc	cket Head Cap Sc	rew)		M6-1.00 x 60mm		35mm	25mm
Size x Lng.	Head Style	Grip	Thread Length		Hex Flanged		
M10-1.50 x 20mm	TSHCS	2mm	18mm	M6-1.00 x 65mm M6-1.00 x 70mm	Hex Flanged Hex Flanged	40mm 45mm	25mm 25mm
M10-1.50 x 25mm	TSHCS	2mm	23mm				25mm
M10-1.50 x 30mm	TSHCS	5mm	25mm	M6-1.00 x 75mm M6-1.00 x 80mm	Hex Flanged	50mm	-
M10-1.50 x 35mm	TSHCS	10mm	25mm		Hex Flanged	55mm	25mm
M10-1.50 x 40mm	TSHCS	15mm	25mm	M6-1.00 x 85mm	Hex Flanged	60mm	25mm
M10-1.50 x 45mm	TSHCS	20mm	25mm	M6-1.00 x 90mm	Hex Flanged	65mm	25mm
M10-1.50 x 50mm	TSHCS	25mm	25mm	M6-1.00 x 95mm	Hex Flanged	70mm	25mm
M10-1.50 x 55mm	TSHC	30mm	25mm	M6-1.00 x 100mm	Hex Flanged	75mm	25mm
M10-1.50 x 60mm	TSHCS	35mm	25mm	M6-1.00 x 110mm	Hex Flanged	85mm	25mm
	TSHCS	45mm	25mm	M6-1.00 x 120mm	Hex Flanged	95mm	25mm
M10-1.50 x 70mm	101100						
M10-1.50 x 70mm M10-1.50 x 80mm	TSHCS	55mm	25mm				
		55mm 65mm		M7 Flanged Bolt wit			
M10-1.50 x 80mm M10-1.50 x 90mm	TSHCS		25mm	Size x Lng.	Head Style	Grip	
M10-1.50 x 80mm M10-1.50 x 90mm M10-1.50 x 100mm	TSHCS TSHCS	65mm	25mm 25mm	Size x Lng. M7-1.00 x 18mm	Head Style Hex Flanged	Omm	18mm
M10-1.50 x 80mm M10-1.50 x 90mm M10-1.50 x 100mm M10-1.50 x 110mm	TSHCS TSHCS TSHCS	65mm 75mm	25mm 25mm 25mm	Size x Lng. M7-1.00 x 18mm M7-1.00 x 20mm	Head Style Hex Flanged Hex Flanged	-	18mm 20mm
M10-1.50 x 80mm M10-1.50 x 90mm M10-1.50 x 100mm M10-1.50 x 110mm	TSHCS TSHCS TSHCS TSHCS	65mm 75mm 85mm	25mm 25mm 25mm 25mm	Size x Lng.   M7-1.00 x 18mm   M7-1.00 x 20mm   M7-1.00 x 25mm	Head Style Hex Flanged Hex Flanged Hex Flanged	Omm Omm 2mm	18mm 20mm 23mm
M10-1.50 x 80mm M10-1.50 x 90mm M10-1.50 x 100mm M10-1.50 x 110mm M10-1.50 x 120mm	TSHCS TSHCS TSHCS TSHCS TSHCS	65mm 75mm 85mm	25mm 25mm 25mm 25mm	Size x Lng.   M7-1.00 x 18mm   M7-1.00 x 20mm   M7-1.00 x 25mm   M7-1.00 x 30mm	Head Style Hex Flanged Hex Flanged Hex Flanged Hex Flanged	Omm Omm 2mm 5mm	18mm 20mm 23mm 25mm
M10-1.50 x 80mm M10-1.50 x 90mm M10-1.50 x 100mm M10-1.50 x 110mm M10-1.50 x 120mm M5 Flanged Bolt wit	TSHCS TSHCS TSHCS TSHCS TSHCS h 8mm Hex Head	65mm 75mm 85mm 95mm	25mm 25mm 25mm 25mm 25mm	Size x Lng.   M7-1.00 x 18mm   M7-1.00 x 20mm   M7-1.00 x 25mm   M7-1.00 x 30mm   M7-1.00 x 38mm	Head Style Hex Flanged Hex Flanged Hex Flanged Hex Flanged Hex Flanged	0mm 0mm 2mm 5mm 13mm	18mm 20mm 23mm 25mm 25mm
M10-1.50 x 80mm M10-1.50 x 90mm M10-1.50 x 100mm M10-1.50 x 110mm M10-1.50 x 120mm M5 Flanged Bolt wit Size x Lng.	TSHCS TSHCS TSHCS TSHCS TSHCS h 8mm Hex Head Head Style	65mm 75mm 85mm 95mm Grip	25mm 25mm 25mm 25mm 25mm	Size x Lng.   M7-1.00 x 18mm   M7-1.00 x 20mm   M7-1.00 x 25mm   M7-1.00 x 30mm   M7-1.00 x 38mm   M7-1.00 x 40mm	Head Style Hex Flanged Hex Flanged Hex Flanged Hex Flanged Hex Flanged	0mm 0mm 2mm 5mm 13mm 15mm	18mm 20mm 23mm 25mm 25mm 25mm
M10-1.50 x 80mm M10-1.50 x 90mm M10-1.50 x 100mm M10-1.50 x 110mm M10-1.50 x 120mm M5 Flanged Bolt wit	TSHCS TSHCS TSHCS TSHCS TSHCS h 8mm Hex Head	65mm 75mm 85mm 95mm	25mm 25mm 25mm 25mm 25mm	Size x Lng.   M7-1.00 x 18mm   M7-1.00 x 20mm   M7-1.00 x 25mm   M7-1.00 x 30mm   M7-1.00 x 38mm	Head Style Hex Flanged Hex Flanged Hex Flanged Hex Flanged Hex Flanged	0mm 0mm 2mm 5mm 13mm	20mm 23mm 25mm 25mm



**PAGE 19** 

PHONE 775-246-8200 · FAX 775-246-8220 · WWW.METTEC.COM

PHONE 775-246-8200 · FAX 775-246-8220 · WWW.METTEC.COM

### METRIC SIZE FASTENERS







### **METRIC SIZE FASTENERS**

M7-1.00 x 55mm	Hex Flanged	30mm	25mm
M7-1.00 x 60mm	Hex Flanged	35mm	25mm
M7-1.00 x 70mm	Hex Flanged	45mm	25mm
M7-1.00 x 73mm	Hex Flanged	48mm	25mm
M7-1.00 x 80mm	Hex Flanged	55mm	25mm
M8 Flanged Bolt wit	h 10mm Hex Head	ł	
Size Lng.	Head Style	Grip	Thread Length
M8-1.25 x 10mm	Hex Flanged	0mm	10mm
M8-1.25 x 12mm	Hex Flanged	2mm	12mm
M8-1.25 x 15mm	Hex Flanged	2mm	15mm
M8-1.25 x 20mm	Hex Flanged	2mm	18mm
M8-1.25 x 25mm	Hex Flanged	3mm	22mm
M8-1.25 x 30mm	Hex Flanged	5mm	25mm
M8-1.25 x 35mm	Hex Flanged	10mm	25mm
M8-1.25 x 40mm	Hex Flanged	15mm	25mm
M8-1.25 x 45mm	Hex Flanged	20mm	25mm
M8-1.25 x 50mm	Hex Flanged	25mm	25mm
M8-1.25 x 55mm	Hex Flanged	30mm	25mm
M8-1.25 x 60mm	Hex Flanged	35mm	25mm
M8-1.25 x 65mm	Hex Flanged	40mm	25mm
M8-1.25 x 70mm	Hex Flanged	45mm	25mm
M8-1.25 x 75mm	Hex Flanged	50mm	25mm
M8-1.25 x 80mm	Hex Flanged	55mm	25mm
M8-1.25 x 85mm	Hex Flanged	60mm	25mm
M8-1.25 x 90mm	Hex Flanged	65mm	25mm
M8-1.25 x 95mm	Hex Flanged	70mm	25mm
M8-1.25 x 100mm	Hex Flanged	75mm	25mm
M8-1.25 x 110mm	Hex Flanged	85mm	25mm
M8-1.25 x 115mm	Hex Flanged	90mm	25mm
M8-1.25 x 120mm	Hex Flanged	95mm	25mm
M8-1.25 x 125mm	Hex Flanged	100mm	25mm
M8-1.25 x 130mm	Hex Flanged	105mm	25mm
M8-1.25 x 140mm	Hex Flanged	115mm	25mm

#### M10 Flanged Bolt with 12mm Hex Head

Size Lng.	Head Style	Grip	Thread Length
M10-1.25 x 20mm	Hex Flanged	0mm	20mm
M10-1.25 x 25mm	Hex Flanged	2mm	23mm
M10-1.25 x 30mm	Hex Flanged	5mm	25mm
M10-1.25 x 35mm	Hex Flanged	10mm	25mm
M10-1.25 x 40mm	Hex Flanged	15mm	25mm
M10-1.25 x 45mm	Hex Flanged	20mm	25mm
M10-1.25 x 50mm	Hex Flanged	25mm	25mm

M10-1.25 x 55mm	Hex Flanged	30mm	25mm
M10-1.25 x 60mm	Hex Flanged	35mm	25mm
M10-1.25 x 65mm	Hex Flanged	40mm	25mm
M10-1.25 x 70mm	Hex Flanged	45mm	25mm
M10-1.25 x 75mm	Hex Flanged	50mm	25mm
M10-1.25 x 80mm	Hex Flanged	55mm	25mm
M10-1.25 x 85mm	Hex Flanged	60mm	25mm
M10-1.25 x 90mm	Hex Flanged	65mm	25mm
M10-1.25 x 95mm	Hex Flanged	70mm	25mm
M10-1.25 x 100mm	Hex Flanged	75mm	25mm
M10-1.25 x 105mm	Hex Flanged	80mm	25mm
M10-1.25 x 110mm	Hex Flanged	85mm	25mm
M10-1.25 x 115mm	Hex Flanged	90mm	25mm
M10-1.25 x 120mm	Hex Flanged	95mm	25mm
M10-1.25 x 125mm	Hex Flanged	100mm	25mm
M10-1.25 x 130mm	Hex Flanged	105mm	25mm
M10-1.25 x 135mm	Hex Flanged	110mm	25mm
M10-1.25 x 140mm	Hex Flanged	115mm	25mm
M10-1.25 x 145mm	Hex Flanged	120mm	25mm
M10-1.25 x 150mm	Hex Flanged	125mm	25mm
M10-1.25 x 155mm	Hex Flanged	130mm	25mm
M10-1.25 x 160mm	Hex Flanged	135mm	25mm
M10-1.25 x 165mm	Hex Flanged	140mm	25mm
M10-1.25 x 170mm	Hex Flanged	145mm	25mm
M10-1.25 x 175mm	Hex Flanged	150mm	25mm
M10-1.25 x 180mm	Hex Flanged	155mm	25mm
M10-1.25 x 185mm	Hex Flanged	160mm	25mm
M10-1.25 x 190mm	Hex Flanged	165mm	25mm
M10-1.25 x 195mm	Hex Flanged	170mm	25mm
M10-1.25 x 200mm	Hex Flanged	175mm	25mm
M10-1.25 x 205mm	Hex Flanged	180mm	25mm
M10-1.25 x 210mm	Hex Flanged	185mm	25mm
M10-1.25 x 215mm	Hex Flanged	190mm	25mm
M10-1.25 x 220mm	Hex Flanged	195mm	25mm
M10-1.25 x 225mm	Hex Flanged	200mm	25mm
M10-1.25 x 230mm	Hex Flanged	205mm	25mm
M10-1.25 x 240mm	Hex Flanged	215mm	25mm

M12 Flanged Bolt z with 14mm Hex Head and 1.25 Thread Pitch				
Size Lng.	Head Style	Grip	Thread Length	
M12-1.25 x 20mm	Hex Flanged	0mm	20mm	
M12-1.25 x 25mm	Hex Flanged	2mm	23mm	
M12-1.25 x 30mm	Hex Flanged	5mm	25mm	
M12-1.25 x 35mm	Hex Flanged	10mm	25mm	

M12-1.25 x 40mm	Hex Flanged	15mm	25mm
M12-1.25 x 45mm	Hex Flanged	20mm	25mm
M12-1.25 x 50mm	Hex Flanged	25mm	25mm
M12-1.25 x 55mm	Hex Flanged	30mm	25mm
M12-1.25 x 60mm	Hex Flanged	35mm	25mm
M12-1.25 x 70mm	Hex Flanged	45mm	25mm
M12-1.25 x 80mm	Hex Flanged	55mm	25mm
M12-1.25 x 90mm	Hex Flanged	65mm	25mm
M12 Flanged Bolt w	ith 14mm Hex Hea	ad and 1.75 Th	nread Pitch
Size x Lng.	Head Style	Grip	Thread Lengt
M12-1.75 x 20mm	Hex Flanged	2mm	18mm
M12-1.75 x 25mm	Hex Flanged	2mm	23mm
M12-1.75 x 30mm	Hex Flanged	5mm	25mm
M12-1.75 x 35mm	Hex Flanged	10mm	25mm
M12-1.75 x 40mm	Hex Flanged	15mm	25mm
M12-1.75 x 45mm	Hex Flanged	20mm	25mm
M12-1.75 x 50mm	Hex Flanged	25mm	25mm
M12-1.75 x 55mm	Hex Flanged	30mm	25mm
M12-1.75 x 60mm	Hex Flanged	35mm	25mm
M12-1.75 x 70mm	Hex Flanged	45mm	25mm
M12-1.75 x 80mm	Hex Flanged	55mm	25mm
M12-1.75 x 90mm	Hex Flanged	65mm	25mm
1			
M4 Bolt with Buttor	n Head		
Size x Lng.	Head Style	Grip	Thread Lengt
M4-0.70 x 15mm	Button Head	0mm	15mm
M4-0.70 x 20mm	Button Head	0mm	20mm
M4-0.70 x 30mm	Button Head	5mm	25mm
M4-0.70 x 35mm	Button Head	10mm	25mm
M4-0.70 x 40mm	Button Head	15mm	25mm
M5 Bolt with Buttor	n Head		
Size Lng.	Head Style	Grip	Thread Lengt
M5-0.80 x 8mm	Button Head	Omm	8mm
M5-0.80 x 10mm	Button Head	0mm	10mm
M5-0.80 x 12mm	Button Head	2mm	10mm
M5-0.80 x 15mm	Button Head	2mm	13mm
	Button Head	2mm	18mm
M5-0.80 x 20mm			
M5-0.80 x 20mm M5-0.80 x 25mm	Button Head	5mm	20mm



PAGE 21

PHONE 775-246-8200 · FAX 775-246-8220 · WWW.METTEC.COM

PHONE 775-246-8200 · FAX 775-246-8220 · WWW.METTEC.COM

M6 Bolt with Button Head				
Size Lng.	Head Style	Grip	Thread Length	
M6-1.00 x 8mm	Button Head	0mm	8mm	
M6-1.00 x 10mm	Button Head	2mm	8mm	
M6-1.00 x 15mm	Button Head	2mm	13mm	
M6-1.00 x 20mm	Button Head	2mm	18mm	
M6-1.00 x 25mm	Button Head	2mm	23mm	
M6-1.00 x 30mm	Button Head	5mm	25mm	
M6-1.00 x 35mm	Button Head	10mm	25mm	
M6-1.00 x 40mm	Button Head	15mm	25mm	
M6-1.00 x 45mm	Button Head	20mm	25mm	
M6-1.00 x 50mm	Button Head	25mm	25mm	

#### M8 Bolt with Button Head

		1	1
Size Lng.	Head Style	Grip	Thread Length
M8-1.25 x 15mm	Button Head	2mm	13mm
M8-1.25 x 20mm	Button Head	2mm	18mm
M8-1.25 x 25mm	Button Head	2mm	23mm
M8-1.25 x 30mm	Button Head	5mm	25mm

#### M8 Bolt with Dome Head Flange

	•		
Size Lng.	Head Style	Grip	Thread Length
M8-1.25 x 15mm	Flange Dome Head	0mm	15mm
M8-1.25 x 15mm	Flange Dome Head	3mm	17mm
M8-1.25 x 15mm	Flange Dome Head	5mm	25mm

#### M10 Bolt with Dome Head Flange

Size Lng.	Head Style	Grip	Thread Length
M10-1.25 x 20mm	Flange Dome Head	3mm	17mm
M10-1.25 x 25mm	Flange Dome Head	3mm	22mm

#### M5 Bolt with Flush Head

Size Lng.	Head Style	Grip	Thread Length
M5-0.80 x 10mm	Flush Head	?	Call
M5-0.80 x 12mm	Flush Head	?	Call
M5-0.80 x 15mm	Flush Head	?	Call
M6-1.00 x 20mm	Flush Head	?	Call
M5-0.80 x 25mm	Flush Head	?	Call
M5-0.80 x 30mm	Flush Head	?	Call
M5-0.80 x 35mm	Flush Head	?	Call
M5-1.00 x 40mm	Flush Head	?	Call
M5-1.00 x 45mm	Flush Head	?	Call

### **METRIC SIZE FASTENERS**

Size Lng. M6-1.00 x 10mm	Head Style Lrg Dia But Head	Grip 0mm	Thread Length 10mm
	Diameter Button H		Threedlawy
M8-1.25 x 75mm	Flush Head	?	Call
M8-1.25 x 60mm	Flush Head	?	Call
M8-1.25 x 50mm	Flush Head	?	Call
M8-1.25 x 45mm	Flush Head	?	Call
M8-1.25 x 40mm	Flush Head	?	Call
M8-1.25 x 35mm	Flush Head	?	Call
M8-1.25 x 30mm	Flush Head	?	Call
M8-1.25 x 28mm	Flush Head	?	Call
M8-1.25 x 25mm	Flush Head	?	Call
M8-1.25 x 21mm	Flush Head	?	Call
Size Lng. M8-1.25 x 15mm	Head Style Flush Head	Grip ?	Call
		Grin	Thread Length
M8 Bolt with Flush	Head		
M6-1.00 x 75mm	Flush Head	?	Call
M6-1.00 x 60mm	Flush Head	?	Call
M6-1.00 x 50mm	Flush Head	?	Call
M6-1.00 x 40mm	Flush Head	?	Call
M6-1.00 x 35mm	Flush Head	?	Call
M6-1.00 x 30mm	Flush Head	?	Call
M6-1.00 x 25mm	Flush Head	?	Call
M6-1.00 x 20mm	Flush Head	?	Call
M6-1.00 x 14mm	Flush Head	?	Call
M6-1.00 x 10mm	Flush Head	?	Call
Size Lng.	Head Style	Grip	Thread Length
M6 Bolt with Flush	Head		
M5-0.80 x 85mm	Flush Head	?	Call
M5-0.80 x 80mm	Flush Head	?	Call
M5-0.80 x 65mm	Flush Head	?	Call
M5-0.80 x 55mm	Flush Head	?	Call

#### M6 Bolt with Medium Flange (No Holes)

Size Lng.	Head Style	Grip	Thread Length
M6-1.00 x 10mm	Lrg HF w/Holes	0mm	10mm
M6-1.00 x 12mm	Lrg HF w/Holes	0mm	12mm
M6-1.00 x 20mm	Lrg HF w/Holes	0mm	20mm
M6-1.00 x 25mm	Lrg HF w/Holes	0mm	25mm

M6 Bolt with Large Hex Flange				
Size L	ng.	Head Style	Grip	Thread Length
M6-1.00	x 8mm	Lrg Hex Flange	0mm	8mm
M6-1.00 >	(10mm	Lrg Hex Flange	0mm	10mm
M6-1.00 >	(12mm	Lrg Hex Flange	0mm	12mm
M6-1.00 >	(15mm	Lrg Hex Flange	0mm	15mm
M6-1.00 >	c 20mm	Lrg Hex Flange	0mm	20mm
M6-1.00 >	25mm	Lrg Hex Flange	0mm	25mm
M6-1.00 >	c 30mm	Lrg Hex Flange	5mm	25mm

#### M6 Bolt with Medium Flange (No Holes) Thread Length Size Lng. Head Style Grip Med. Hex Flange M6-1.00 x 10mm 0mm 10mm M6-1.00 x 12mm Med. Hex Flange 0mm 12mm M6-1.00 x 15mm Med. Hex Flange 0mm 15mm M6-1.00 x 25mm 5mm Med. Hex Flange 20mm M6-1.00 x 28mm Med. Hex Flange 8mm 20mm M6-1.00 x 30mm Med. Hex Flange 10mm 20mm M6-1.00 x 35mm 15mm 20mm Med. Hex Flange M6-1.00 x 65mm 45mm Med. Hex Flange 20mm

Metric Adjustment Bolts			
Size Lng.	Head Style	Grip	Thread Length
M8-1.25 x 25mm	Hex	0mm	25mm
M6-1.00 x 55mm	Hex	0mm	55mm
M6-1.00 x 55mm	Hex	0mm	55mm
M6-1.00 x 100mm	Hex	0mm	100mm

### **2012 Mettec Catalog Nuts & Washers**

These are machined locking nuts with ovalized tops. Always use a small dab of moly grease or assembly paste on these nuts. The crimp locking action needs lubrication in the Titanium to Titanium sliding interface of the threads.

Part Number	Description	
TLNUTM5-8	M580 Lock Nut	
TLNUTM6-1.0	M6-1.00 Lock Nut	
TLNUTM8-1.2	M8-1.25 Lock Nut	
TLNUTM10-1.2	M10-1.25 Lock Nut	
TLNUTM10-1.5	M10-1.50 Lock Nut	

### **Titanium Hex Flange Nuts**

Part Number	Description
NUTHFM58	Ti Hex Flange Nut M580
NUTHFM6-10	Ti Hex Flange Nut M6-1.00
NUTHFM8-12	Ti Hex Flange Nut M8-1.25
NUTHFM10-10	Ti Hex Flange Nut M10-1.00
NUTHFM10-12	Ti Hex Flange Nut M10-1.25
NUTHFM10-15	Ti Hex Flange Nut M10-1.50
NUTHFM12-12	Ti Hex Flange Nut M12-1.25
NUTHFM12-17	Ti Hex Flange Nut M12-1.75
NUTHFM14-15	Ti Hex Flange Nut M14-1.50
NUTHFM16-15	Ti Hex Flange Nut M16-1.50
NUTHFM18-15	Ti Hex Flange Nut M18-1.50
NUTHFM20-15	Ti Hex Flange Nut M20-1.50
NUTHFM22-15	Ti Hex Flange Nut M22-1.50
NUTHFM22-15C	Ti Castellated Hex Flange Nut M22-1.50
NUTHFM30-1.5	Ti Hex Flange Nut M30-1.50
NUTHFM30-1.5C	Ti Castellated Hex Flange Nut M30-1.50

### Nylock Hex Flange Nuts

Description
Nylock Hex Flange Nut M5-0.80 Tall
Nylock Hex Flange Nut M5-0.80 Short
Nylock Hex Flange Nut M6-1.00 Tall
Nylock Hex Flange Nut M6-1.00 Short
Nylock Hex Flange Nut M8-1.25 Tall
Nylock Hex Flange Nut M8-1.25 Short
Nylock Hex Flange Nut M10-1.25 Tall
Nylock Hex Flange Nut M10-1.25 Short



PAGE 23

### **METRIC SIZE NUTS & WASHERS**



### **Ordering Information**

#### Phone Orders (775)246-8200

Mettec is open Monday-Friday 8am-4:30pm (Pacific Time). Orders received after 11am will be shipped the next day. There are no minimum orders.

#### Fax Orders (775)246-8220

You may fax your orders 24 hours a day. Please include your fax and daytime phone number in case we have a question regarding your order.

### **Backorders**

Mettec maintains a record of all backordered items. We will notify you when parts are ready to determine if you still need the part.

### Shipping

All orders are shipped by UPS and US Postal Service. Carrier freight costs are added to the invoice. **Shipping & Handling Fees** 

Shipping costs from our warehouse are added to the invoice. All orders and returns are subject to a standard \$4.50 Handling Fee.

### Payment

Prepayment

We accept Visa, MasterCard, American Express and C.O.D. Money Orders. All C.O.D. orders will be shipped via UPS. Money Orders only for all C.O.D. payments. An \$11.00 C.O.D. fee will be added to all C.O.D. orders.

### **Returns & Exchanges**

All return requests must be made within 30 days. All returns incur a USD\$15.00 restocking charge. Special order items are not returnable. Parts must be unused and in new condition. Original invoice must be included with returned parts. Call 775-246-8200 for Return Merchandise Authorization number (RMA).

### **Check out our Road Racing Catalog** for more specialty Titanium parts.

Call 775-246-8200 to request your copy today!

### **Check out our Motocross Catalog** for more specialty **Titanium parts.**

Call 775-246-8200 to request your copy today!









### www.mettec.com

775-246-8200 775-246-8220 fax Mettec Carson City, Nevada